# Building Science Institute, Ltd. Co. Process 008-2021 Sampling

Approved by **Brett Dillon** – Jan. 31, 2022, 11:49 a.m.

## **Related policies:**

• Building Science Institute, Ltd. Co. Policy 08-2021 Terminology

This process applies to Verification Organization Verifiers and Software Analysts.

### **Reference Documents:**

Building Science Institute Policy 08-2021 Terminology

Building Science Institute Process 009-2021 Root Cause Analysis

### Terminology:

- *Multiple sampling plans* require a decision to accept or reject the members of a given sample set based on the results of the on-site observations and performance testing on a single random sample dwelling unit or multiple random sample dwelling units (if failing units are identified) within the sample set.
- The collection of all dwelling units under consideration is the *population*. The population must be within the same building (multifamily), same subdivision or community, have the same construction type, and have the same envelope systems.
- A *sample set* is a population subgroup whose performance will be represented by inspecting and testing as few as one member of that subgroup. The sample set must be no larger than 7 dwelling units having projected closing dates within a 30 calendar day period.
- Each dwelling unit in the population has an equal chance of inclusion in the sample, which creates a *random sample*, selected by the verification organization and NOT the homebuilder.
- The *expected values* are the threshold specifications from the Worst-Case Analysis for the minimum rated features for the dwelling units.
- On-site observation and performance testing in conformance with ENERGY STAR® Certification Protocols and referenced standards must be performed on a portion of the sample set to make a decision on the conformance of the entire sample set to the expected values. This is called *acceptance sampling by attribute*.

### Sampling Process

### Sampling is permitted.

The verification organization must use a *multiple sampling plan*, if sampling is chosen. Energy simulation files for each dwelling unit must be based on Worst-Case Analysis using *expected values*.

If a verification organization fails to conform with the Building Science Institute Process 008-2021 Sampling protocols, that verification organization's eligibility to perform sampling must be revoked.

Before a sampling plan may be implemented, an initial group of 7 dwelling units must consecutively and successfully undergo 100% observation and performance testing without failure, in conformance with ENERGY STAR® Certification Protocols and referenced standards.

If there are any non-conforming items in a single *random sample* dwelling unit, the *sample set* may be rejected OR another 2 *random sample* dwelling units are selected from the remaining dwelling units in the *sample set* for on-site observations and performance testing in conformance with ENERGY STAR Certification Protocols and referenced standards. The non-conforming dwelling unit is rejected from the *sample set*, must be brought into conformance with ENERGY STAR Certification Protocols, and is ineligible for inclusion in future *sample sets*.

If there are any nonconforming items in these 2 dwelling units, the *sample set* must be rejected as nonconforming. Non-conforming dwelling units are rejected from the *sample set*, must be brought into conformance with ENERGY STAR® Certification Protocols, and are ineligible for inclusion in future *sample sets*.

When multiple nonconforming dwelling units are discovered, a root cause analysis per the <u>Building Science</u> <u>Institute Process 09-2021 Root Cause Analysis</u> must be performed by the verification organization's internal quality function or the Building Science Institute's True North Quality Management Services. The non-conforming element(s) must be corrected and re-verified for conformance prior to certification.

If two out of three consecutive *sample sets* have any nonconforming items, then sampling must be suspended, and that builder is no longer eligible to participate in sampling until the verification organization has conducted a root cause analysis in conformance with <u>Building Science Institute Process 09-2021 Root Cause</u> <u>Analysis</u>.

Before a sampling plan may be re-implemented, another 7 consecutive dwelling units must successfully undergo 100% observation and performance testing in conformance with ENERGY STAR® Certification Protocols and referenced standards.

Nonconforming dwelling units must undergo 100% on-site observations and performance testing. Nonconforming dwelling units are units that do not meet all the *expected values* of the threshold specifications, and are ineligible for inclusion in future *sample sets*.

Approved by Building Science Institute Quality Council November 2, 2021.

Not Voting: Brett Dillon, Chair

Approve: Kevin Burk, Mat Gates, Brian Christensen, Amber Wood

Reject: None

Copyright © 2021 by Building Science Institute, Ltd. Co.

This work is copyright protected and no portion may be reproduced, copied, duplicated, stored in a retrieval system, or transmitted by any means (electronic, mechanical, photocopying, recording or any other means) without the express written permission of the copyright holder.